



Dart Hawkesbury
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4653-041
Job Sheet 166996-A



Part No: D4653-041

Job Qty: 28 ea

Part Name: Vent Manifold Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	28 Ea		11/16/17	0.00	0.00	Start Up Stores/Pkg1	MLC
110	Packaging	28 pcs		11/16/17	0.00	0.00	Packaging1	MLC
170	Small Fab	28 pcs		11/17/17	0.00	2.36	Small Fab	MLC
180	QC	28 pcs		11/17/17	0.00	0.00	QC5	38
190	Packaging	28 pcs		11/17/17	0.00	0.00	Packaging3	SP 9-80
200	QC21-SA	28 Ea		11/17/17	0.00	0.00	QC21	

51224A

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4653-3 GA 5009141	28	6	0	0
170-Small Fab	D4653-045 BA	56	8	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐**Dart Aerospace Ltd.**

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DART
AEROSPACE
S024246

**Vent Manifold Assembly****D4653 - 041****PART NO:****Revision:****Operation:****Change No:****Start up Operation****Mfg Date: 12/18/17****Job No: 166996 - A****DISPOSITION**

Rework ☐
Scrap ☐
Use-as-is ☐
approved ☐

Skid-tube ☐
Machining ☐
Thermoforming ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐
Composite ☐

Water Jet ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Supplier ☐

Engineering ☐
Quality ☐
Other ☐

QTY Effective :

MRB (QSI042) Approval

Disposition

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**FAULT CATEGORY**

tric

Wave

☐ Temperature/Cure
☐ Set-up
☐ BOM/Route
☐ Broken/Damage/Defect
☐ Inspection Incomplete/Unqualified
☐ Contamination
☐ Countersink
☐ Cut Too Short
☐ Instructions Incomplete/Unclear
☐ Drill Holes

☐ Power Loss/Surge
☐ Folio/Program
☐ Grain
☐ Weld
☐ Wrong Stock Pulled
☐ Out of Sequence
☐ Off-set
☐ Misabeled
☐ Fit/Function
☐ Misaligned/off center

☐ Positioned Wrong
☐ Outside Dimensions
☐ Over/Under tolerance
☐ Part Incorrect
☐ Part Lost/Missing
☐ Part Moved
☐ Drawing
☐ Finish
☐ Misread
☐ Turning Sequence

Substation ☐Process Improvement ☐

Marks/Chatter

Past Expiry Date ☐Manufacturing Process ☐Misidentified ☐Past Due ☐

OTHER :